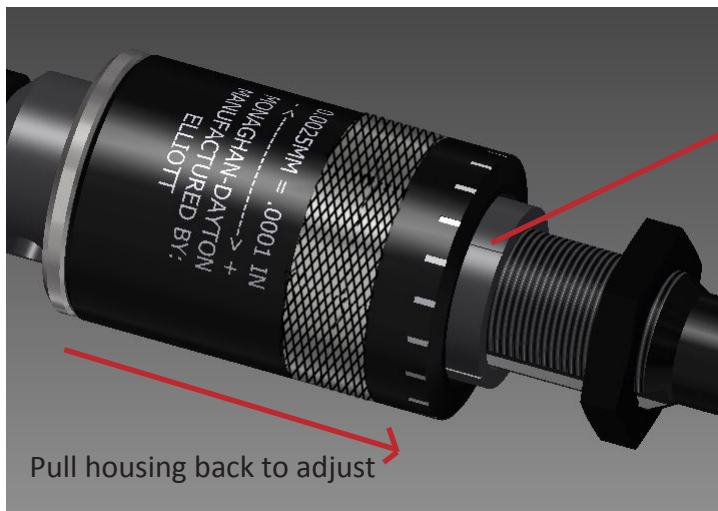
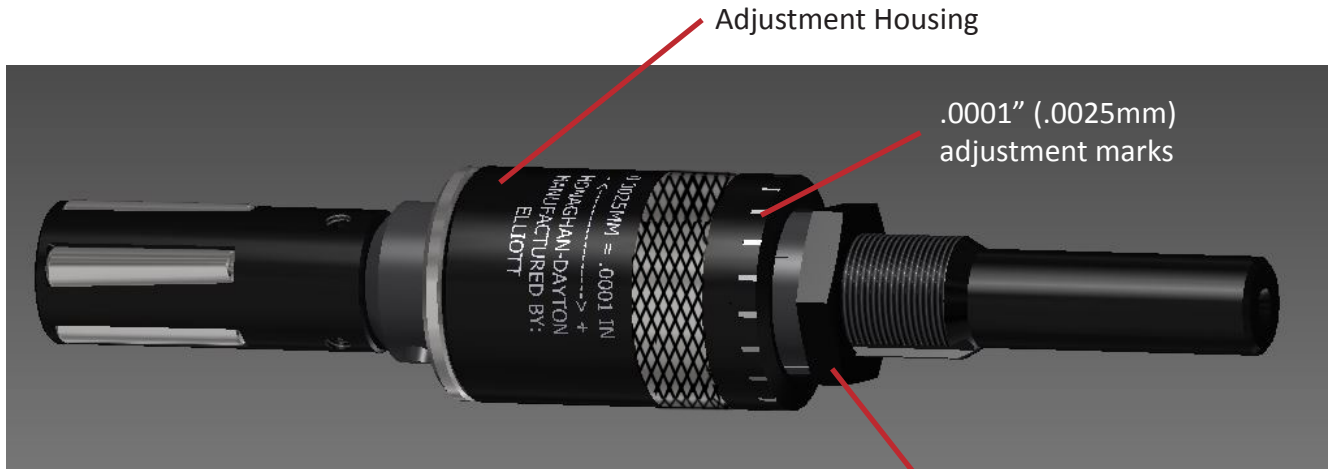


ID Tool Setting Instructions



1. Loosen the lock nut and move to the back of the threads
2. Pull back on the housing (this will disengage the internal teeth).
3. Use the markings shown on the housing to increase or decrease the diameter. Each adjustment mark represents .0001" (.0025mm)
4. Use one of the four "witness" marks to determine how many tenths the tool has been adjusted.
5. After the desired diameter is set, thread the lock nut back up against the back of the housing.

